

Section 1. Identification

GHS product identifier	: PIP Remover (Orange Solvent)
Product code	: 6120200, 6120300, 6000437, 6120550, 6120700, 6120800
Other means of identification	: Not available.
Product type	: Liquid.

Relevant identified uses of the substance or mixture and uses advised against

Not applicable.

Supplier's details	: Keystone Industries 52 West King Street Myerstown, PA 17067 (856) 663-4700
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Emergency telephone number (with hours of operation)	: INFOTRAC: (800) 535-5053
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Section 2. Hazards identification

OSHA/HCS status	: This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).
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Classification of the substance or mixture	: SKIN IRRITATION - Category 2 SKIN SENSITIZATION - Category 1
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GHS label elements

Hazard pictograms



Signal word	: Warning
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Hazard statements	: Causes skin irritation. May cause an allergic skin reaction.
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Precautionary statements

Prevention	: Wear protective gloves. Avoid breathing vapor. Wash thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace.
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Response	: Take off contaminated clothing and wash it before reuse. Wash contaminated clothing before reuse. IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention.
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Storage	: Not applicable.
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Disposal	: Dispose of contents and container in accordance with all local, regional, national and international regulations.
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Supplemental label elements	: Avoid contact with skin and clothing. Wash thoroughly after handling.
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Hazards not otherwise classified	: Prolonged or repeated contact may dry skin and cause irritation.
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Section 3. Composition/information on ingredients

Substance/mixture : Mixture
Other means of identification : Not available.

Ingredient name	CAS number	EC number	%
aliphatic hydrocarbons	8042-47-5	232-455-8	≥75 - ≤90
Limonene	5989-27-5	227-813-5	≥10 - ≤25

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.
- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Skin contact** : Wash skin thoroughly with soap and water or use recognized skin cleanser. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Wash out mouth with water. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention immediately.

Most important symptoms/effects, acute and delayed

Potential acute health effects

- Eye contact** : Eye contact may cause moderate to high irritation.
- Inhalation** : Can cause nose, throat and respiratory tract irritation, coughing and headache. Aspiration of liquid into lungs can cause lung damage or death.
- Skin contact** : May cause slight redness. Contains a potential skin sensitizer.
- Ingestion** : Ingestion will produce a cathartic (laxative) effect and may be irritating to the digestive tract. Aspiration into the lungs will cause lipoid pneumonia.

Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:
 pain or irritation
 watering
 redness
- Inhalation** : No specific data.

Section 4. First aid measures

- Skin contact** : Adverse symptoms may include the following:
irritation
redness
dryness
cracking
- Ingestion** : No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

- Suitable extinguishing media** : Carbon dioxide, foam and dry chemical
- Unsuitable extinguishing media** : None known.

Specific hazards arising from the chemical : In a fire or if heated, a pressure increase will occur and the container may burst.

- Hazardous thermal decomposition products** : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide

Special protective actions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Section 6. Accidental release measures

- Small spill** : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
- Conditions for safe storage, including any incompatibilities** : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
aliphatic hydrocarbons	ACGIH TLV (United States, 1/2021). TWA: 5 mg/m ³ 8 hours. Form: Inhalable fraction
	OSHA PEL (United States, 5/2018). TWA: 5 mg/m ³ 8 hours.
	NIOSH REL (United States, 10/2020). TWA: 5 mg/m ³ 10 hours. Form: Mist STEL: 10 mg/m ³ 15 minutes. Form: Mist
Limonene	OARS WEEL (United States, 1/2021). TWA: 30 ppm 8 hours.

- Appropriate engineering controls** : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Section 8. Exposure controls/personal protection

Individual protection measures

- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.
- Skin protection**
- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties and safety characteristics

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Appearance

- Physical state** : Liquid.
- Color** : Clear.
- Odor** : Citrus Odor [Strong]
- Odor threshold** : Not available.
- pH** : 7
- Melting point/freezing point** : Not available.
- Boiling point, initial boiling point, and boiling range** : Not available.
- Flash point** : Closed cup: 153.89°C (309°F)
- Evaporation rate** : Not available.
- Flammability** : Not available.
- Lower and upper explosion limit/flammability limit** : Not available.
- Vapor pressure** : Not applicable.
- Relative vapor density** : Not available.
- Relative density** : 0.85
- Solubility** : Insoluble in the following materials: cold water and hot water.
- Solubility in water** : Not available.

Section 9. Physical and chemical properties and safety characteristics

Partition coefficient: n-octanol/water	: Not applicable.
Auto-ignition temperature	: Not applicable.
Decomposition temperature	: Not available.
Viscosity	: Not available.
Flow time (ISO 2431)	: Not available.
Particle characteristics	
Median particle size	: Not applicable.

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: Excessive heat, open flames and ignition sources. Polymerization catalysts such as aluminum chloride and acidic clays.
Incompatible materials	: Strong oxidizing agents and acidic agents, including acidic clays, peroxides, halogens, vinyl chloride and iodine pentafluoride.
Hazardous decomposition products	: Smoke may be acrid and fumes irritating. Burning generates carbon monoxide, carbon dioxide and smoke. Product is not an oxygen donor.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
aliphatic hydrocarbons Limonene	LD50 Oral	Rat	>5000 mg/kg	-
	LD50 Dermal	Rabbit	>5000 mg/kg	-
	LD50 Oral	Rat	4400 mg/kg	-

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Limonene	Skin - Mild irritant	Rabbit	-	24 hours 10 %	-

Sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

Classification

Product/ingredient name	OSHA	IARC	NTP
Limonene	-	3	-

Reproductive toxicity

Section 11. Toxicological information

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Product/ingredient name	Result
aliphatic hydrocarbons	ASPIRATION HAZARD - Category 1

Information on the likely routes of exposure : Not available.

Potential acute health effects

- Eye contact** : Eye contact may cause moderate to high irritation.
- Inhalation** : Can cause nose, throat and respiratory tract irritation, coughing and headache. Aspiration of liquid into lungs can cause lung damage or death.
- Skin contact** : May cause slight redness. Contains a potential skin sensitizer.
- Ingestion** : Ingestion will produce a cathartic (laxative) effect and may be irritating to the digestive tract. Aspiration into the lungs will cause lipoid pneumonia.

Symptoms related to the physical, chemical and toxicological characteristics

- Eye contact** : Adverse symptoms may include the following:
pain or irritation
watering
redness
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:
irritation
redness
dryness
cracking
- Ingestion** : No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

- Potential immediate effects** : Not available.
- Potential delayed effects** : Not available.

Long term exposure

- Potential immediate effects** : Not available.
- Potential delayed effects** : Not available.

Potential chronic health effects

Not available.

- General** : Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
- Carcinogenicity** : No known significant effects or critical hazards.
- Mutagenicity** : No known significant effects or critical hazards.

Section 11. Toxicological information

Reproductive toxicity : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
PIP Remover (Orange Solvent)	41643	N/A	N/A	N/A	N/A
Limonene	4400	N/A	N/A	N/A	N/A

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
Limonene	Acute EC50 421 µg/l Fresh water Acute EC50 688 µg/l Fresh water	Daphnia - Daphnia magna Fish - Pimephales promelas - Juvenile (Fledgling, Hatchling, Weanling)	48 hours 96 hours

Persistence and degradability

Not available.

Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
aliphatic hydrocarbons	>6	-	high
Limonene	4.38	-	high

Mobility in soil









Soil/water partition coefficient (K_{oc}) : Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	DOT Classification	TDG Classification	Mexico Classification	IMDG	IATA
UN number	Not regulated.	UN3082	UN3082	UN3082	UN3082
UN proper shipping name	-	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (White mineral oil (petroleum), (R)-p-mentha-1,8-diene)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (aliphatic hydrocarbons, Limonene)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (aliphatic hydrocarbons, Limonene)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (aliphatic hydrocarbons, Limonene)
Transport hazard class(es)	-	9  	9  	9  	9  
Packing group	-	III	III	III	III
Environmental hazards	No.	Yes.	Yes.	Yes.	Yes.

Additional information

TDG Classification

: Product classified as per the following sections of the Transportation of Dangerous Goods Regulations: 2.43-2.45 (Class 9), 2.7 (Marine pollutant mark). Non-bulk packages of this product are not regulated as dangerous goods when transported by road or rail.

Mexico Classification

: The environmentally hazardous substance mark is not required when transported in sizes of ≤5 L or ≤5 kg.

IMDG

: This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8.

IATA

: This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 5.0.2.4.1, 5.0.2.6.1.1 and 5.0.2.8.

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to IMO instruments : Not available.

Section 15. Regulatory information

U.S. Federal regulations : TSCA 8(a) CDR Exempt/Partial exemption: Not determined

Clean Air Act Section 112 (b) Hazardous Air Pollutants (HAPs) : Not listed

Clean Air Act Section 602 Class I Substances : Not listed

Clean Air Act Section 602 Class II Substances : Not listed

DEA List I Chemicals (Precursor Chemicals) : Not listed

Section 15. Regulatory information

DEA List II Chemicals (Essential Chemicals) : Not listed

SARA 302/304

Composition/information on ingredients

No products were found.

SARA 304 RQ : Not applicable.

SARA 311/312

Classification : SKIN IRRITATION - Category 2
SKIN SENSITIZATION - Category 1
HNOC - Defatting irritant

Composition/information on ingredients

Name	%	Classification
aliphatic hydrocarbons	Proprietary	ASPIRATION HAZARD - Category 1 HNOC - Defatting irritant
Limonene	Proprietary	FLAMMABLE LIQUIDS - Category 3 SKIN IRRITATION - Category 2 SKIN SENSITIZATION - Category 1

State regulations

Massachusetts : The following components are listed: aliphatic hydrocarbons

New York : None of the components are listed.

New Jersey : None of the components are listed.

Pennsylvania : The following components are listed: LANOLIN

California Prop. 65

This product does not require a Safe Harbor warning under California Prop. 65.

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

Inventory list

Australia : All components are listed or exempted.
Canada : All components are listed or exempted.
China : All components are listed or exempted.
Europe : All components are listed or exempted.
Japan : **Japan inventory (CSCL)**: Not determined.
Japan inventory (ISHL): Not determined.
New Zealand : All components are listed or exempted.
Philippines : All components are listed or exempted.
Republic of Korea : All components are listed or exempted.
Taiwan : All components are listed or exempted.
Thailand : Not determined.

Section 15. Regulatory information

Turkey	: All components are listed or exempted.
United States	: All components are active or exempted.
Viet Nam	: All components are listed or exempted.

Section 16. Other information

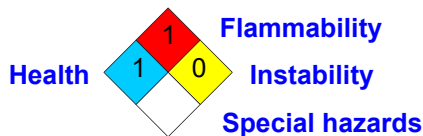
Hazardous Material Information System (U.S.A.)

Health	/	1
Flammability		1
Physical hazards		0

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

National Fire Protection Association (U.S.A.)



Procedure used to derive the classification

Classification	Justification
SKIN IRRITATION - Category 2	Calculation method
SKIN SENSITIZATION - Category 1	Calculation method

History

Date of printing	: 3/10/2022
Date of issue/Date of revision	: 3/10/2022
Date of previous issue	: No previous validation
Version	: 1

Key to abbreviations

: ATE = Acute Toxicity Estimate
: BCF = Bioconcentration Factor
: GHS = Globally Harmonized System of Classification and Labelling of Chemicals
: IATA = International Air Transport Association
: IBC = Intermediate Bulk Container
: IMDG = International Maritime Dangerous Goods
: LogPow = logarithm of the octanol/water partition coefficient
: MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
: N/A = Not available
: SGG = Segregation Group
: UN = United Nations

References : Not available.

☑ Indicates information that has changed from previously issued version.

Notice to reader

Section 16. Other information

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

Information contained within this SDS is only to be distributed as required by law.